

23<sup>rd</sup> National Award for Excellence in Energy Management 2022

### ADTPS – Last 20 years Performance

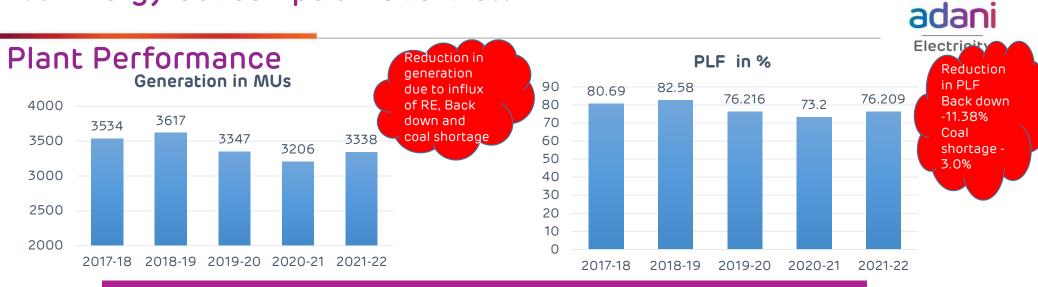




Description	Remark
Plant Load Factor ( PLF)	92.32 %
Availability	95.04 %
Specific Oil consumption	0.131 ml/kwh
Aux Consumption without FGD	7.797 %
Aux Consumption with FGD	9.131 %
Heat Rate	2286 Kcal/kwh

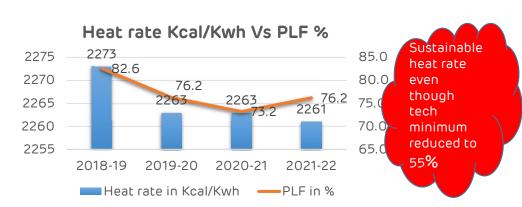
ADTPS achieved Plant load factor > 100% For 9 financial years

### 2.0 Energy Consumption Overview



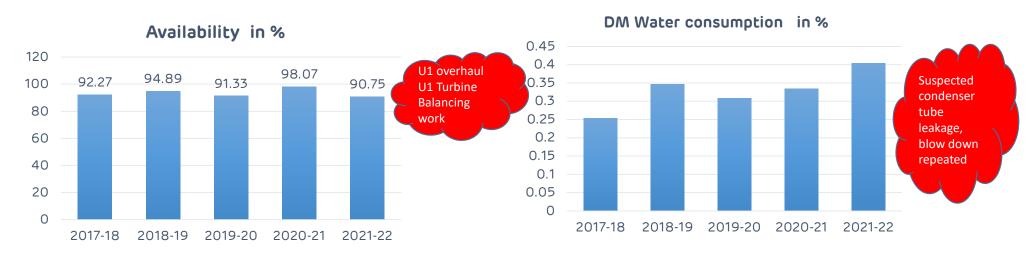
#### Backing down -498.7484 MUs



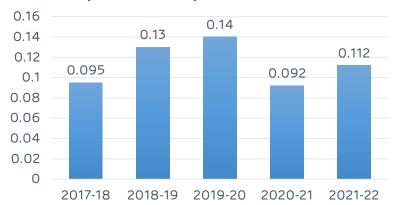


### Plant Performance



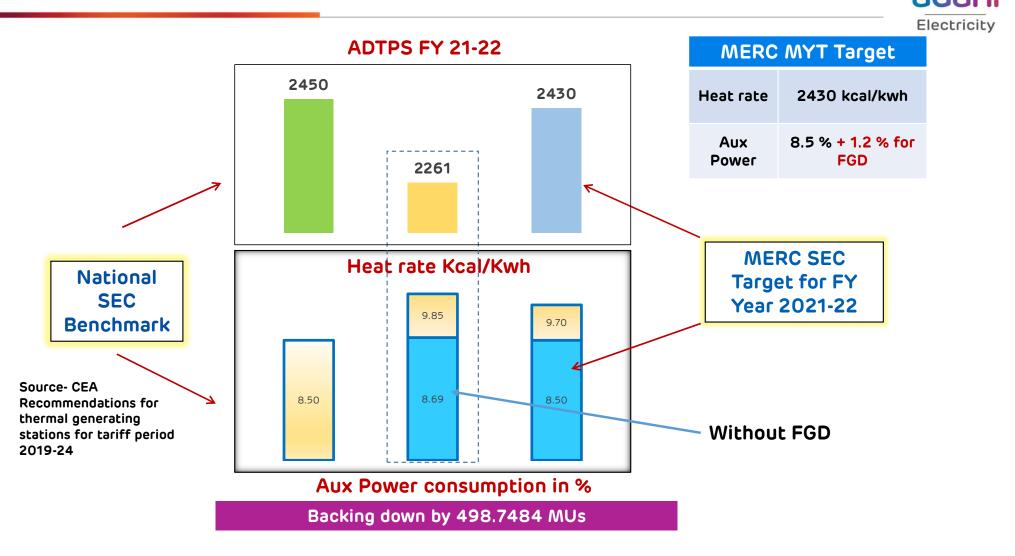


#### Sp oil consumption in ml/KWh



Additional Cold start Up

# 3.0 Bench marking- Performance against Regulatory Targets adani



### Bench Marking with Peer Companies for FY 2021-22



Description	UoM	ADTPS- Dahanu	GWEL- Warora	JSW- Ratnagiri	Reliance- Rosa	RPG- Dhariwal	Lanco- Amarkantak
Plant Capacity	MW	2*250	2*300	4*300	4*300	2*300	2*300
Availability	%	90.75	79.01	64.79	85.1	90.5	90.57
PLF	%	76.21	66.2	57.31	54.9	75.93	76.56
Loading Factor	%	83.97	83.6	88.45	64.51	83.9	84.53
Aux. Power consumption	%	8.691	8.2	8.08	8.2	7.82	7.98
Sp. Oil consumption	mL/Kwh	0.112	0.17	0.13	0.14	0.19	0.14
DM Water Make-up	%	0.41	0.15	0.48	0.2	0.45	0.29
Heat Rate	Kcal/Kwh	2261	2310	2329	2350	2341	2377

### Benchmarking within Organization



Thermal Stations Ranking for Month Jun-2022						
Rank	Station	State	Achieved Score			
1	ADTPS Dahanu	Maharashtra	85.50%			
2	APMuL Mundra	Gujarat	84.00%			
3	REGL Raigarh	Chhattisgarh	69.50%			
4	APRL Kawai	Rajasthan	62.50%			
5	APML Tiroda	Maharashtra	61.00%			
6	MEL Mahan	Madhya Pradesh	52.00%			
7	REL Raipur	Chhattisgarh	48.50%			

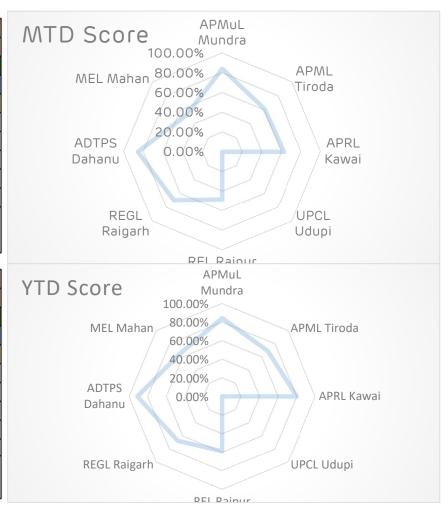
#### Note:

Station having PLF lower than 40% are excluded from ranking. UPCL Udupi was under RSD for complete month

		<u>l</u>						
	Thermal Stations Ranking - YTD							
Rank	nk Station State		Achieved Score					
1	ADTPS Dahanu	Maharashtra	91.00%					
2	APMuL Mundra	Gujarat	84.00%					
3	3 APRL Kawai	Rajasthan	80.00%					
4	APML Tiroda	Maharashtra	69.00%					
5	REGL Raigarh	Chhattisgarh	67.50%					
6 MEL Mahan		Madhya Pradesh	64.50%					
7	REL Raipur	Chhattisgarh	59.00%					

#### Note:

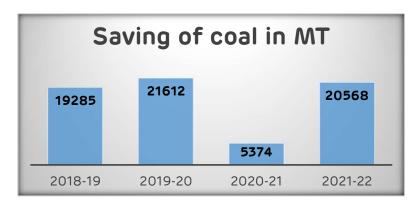
Station having PLF lower than 40% are excluded from ranking. UPCL Udupi have PLF less than 40%



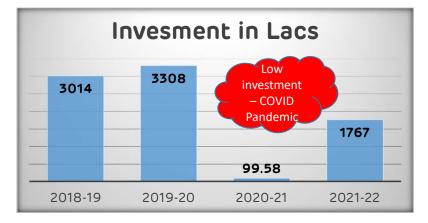
### 4.0 Energy Saving projects implemented

### Summary of Investment and Energy saving

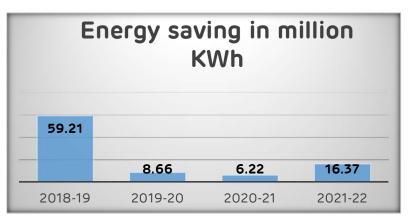




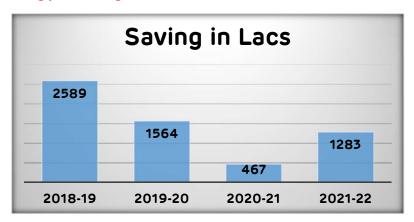
Coal saving in 4 Years - 66839 MT



Investments in 4 Years - 8188 Rs Lacs



Energy saving in 4 Years - 90.86 Million Kwh



Financial Impact in 4 Years-5904 Rs Lacs

### Energy Conservation Projects 2021-22



Energy Saving Project	Savings /Year (Rs. Lacs)	Investments (Rs. Lacs)
Replacement of HP & IP Turbine - OH of LP Turbine	1657.00	1238.65
Reduction in slip loss of BFP 1B hydraulic coupling in U-1	101.00	0.63
De-staging -CEP 1B	3.54	9.0

### Energy Conservation Projects 2020-21

Energy Saving Project	Savings /Year (Rs. Lacs)	Investments (Rs. Lacs)
HP Heater Performance improvement by attending parting plate leakage	249.00	0.25
Replacement of BFP Cartridge in BFP 1A	160.60	58
Installation of Energy Efficient Lighting	15.70	30.33

### Energy Conservation Projects 2019-20



Energy Saving Project	Savings /Year (Rs. Lacs)	Investments (Rs. Lacs)
Unit-2 Replacement of IP turbine by new one and Overhauling of LP Turbine.	1007	3212
Unit-2 Heat rate improvement due to HP Heater Performance attending of parting plate leakage	75	1
Unit-2 Air Preheater – Seals are upgraded by double seal and Flue gas duct leakage and replacement of flue gas duct expansion bellows	265	44
De – staging of impeller Condensate Extraction Pump in Unit-2	1	10
Installation of CEP VFD in Unit-1	33	40
Improvement in Heat rate by jet cleaning of APH basket in unit-2	183	0.75

### Energy Saving Project Implemented in FY 2021-22



### Replacement of HP & IP Turbine - OH of LP Turbine



Refurbished HP turbine



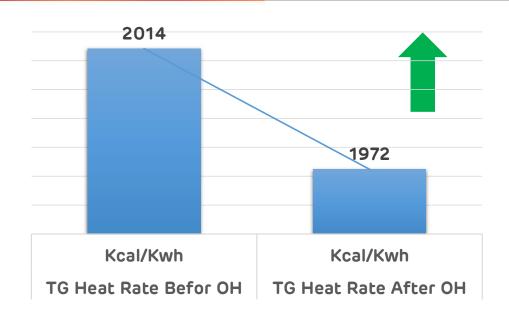
Refurbished IP turbine



Servicing LP turbine

### Performance improvement in Heat Rate

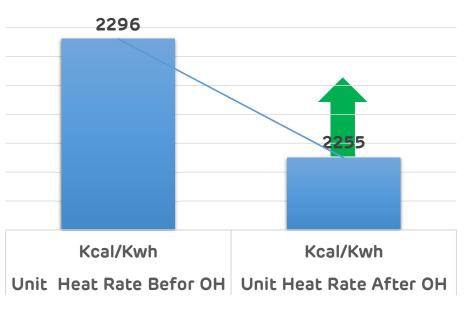




### 1.80 % Reduction in Unit Heat Rate

Improveme nt in Heat rate in Kcal/Kwh	Investment in Rs Crs	Net saving in Rs Cr	Saving of coal in MT	CO <sub>2</sub> Reduction in MT
41	16.57	12.10	20568	29885

### 2.08 % Reduction in TG Heat Rate



### Reduction in slip loss of BFP 1B hydraulic coupling in U-1







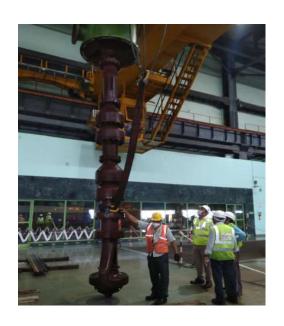
Modified Gear ratio retrofitted in existing hydraulic coupling

Gear Ratio changed from 165/41 to 133/36

Improvement in APC in KW	Investment in Rs Crs	Net saving in Rs Crs	Saving of coal in MT	CO <sub>2</sub> Reduction in MT
584	1.05	1.61	1003	1457

## De-staging -CEP 1B









Improveme nt APC in KW	Investment in Rs lacs	Net saving in Rs Lacs	Saving of coal in MT	CO <sub>2</sub> Reduction in MT
83	9.0	2.54	16	23



# 5.0 Innovative projects





### **Problem Statement**

Increase in the tripping of Medium Voltage Variable Frequency

Drive (MV VFD) installed for Condensate Extraction Pump (CEP)

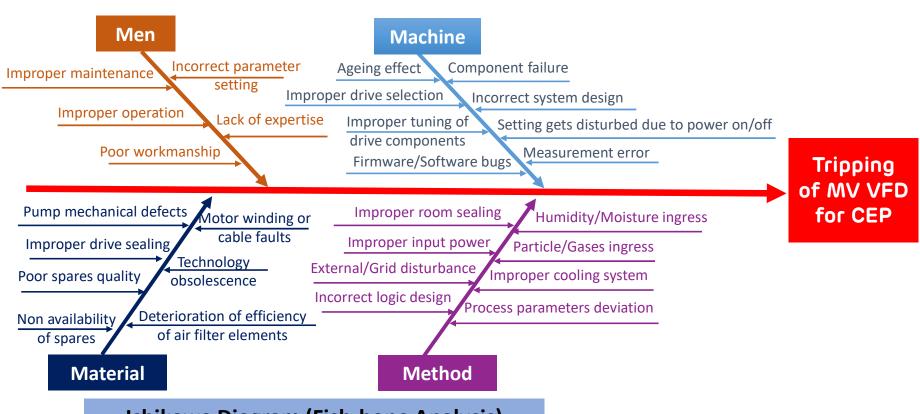
encountered in last 3 years resulting in loss of energy saving

opportunity of 1.126 Mus and generation loss of 1.303 Mus.





### Cause Effect Diagram

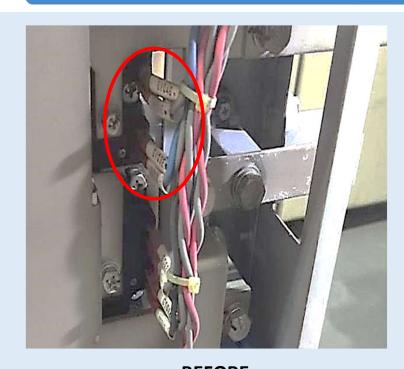


**Ishikawa Diagram (Fish-bone Analysis)** 

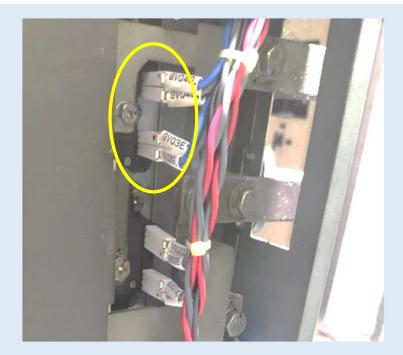




### **IGBT Terminal Connection Modification**



BEFORE
Existing IGBT connections with no insulating sleeves at gate terminal



AFTER
Covering with the Insulating Sleeves at gate terminal





### **Cooling System Modification**



#### **BEFORE**

Cooling system duct design was not proper and open circuit cooling system was used



**AFTER** 

Cooling system duct design modified and converted to closed circuit





### Overhauling of VFD

#### SOP for Overhauling of MV VFD Power Cells

- Remove power cell fiber optic cables and power cell connection links
- 2) Dismantle and remove all power cells from VFD panel
- 3) Carry out thorough cleaning of power cell internals using vacuum cleaner and manually using cloth
- 4) Ensure connection tightness of power cell internal components e.g., IGBT and control cards
- 5) Ensure there is no power cell component damage, deformation, discoloration and rectify same if required.
- 6) Carefully assemble all power cells in place again and restore all connection links and fiber optic cables





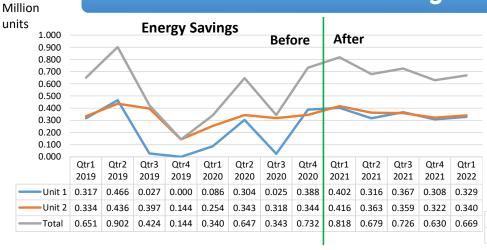


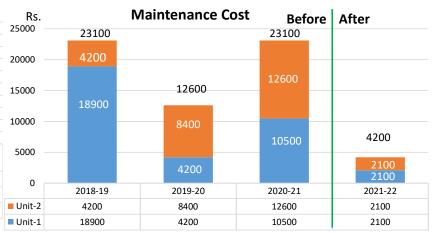


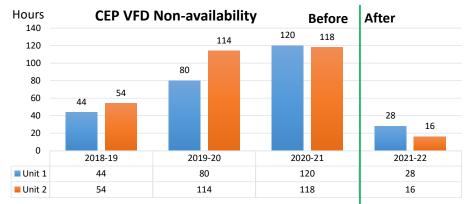


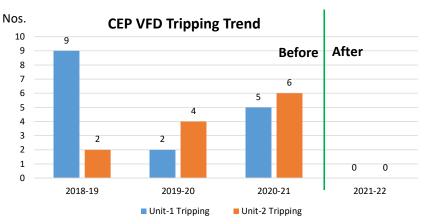


### Result Monitoring Dashboard









### 6.0 Renewable Energy

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### Installation of 55 KW solar Power at ADM Building



- FY 2021-22 Solar Generation -68393.50 KWh
- FY 2021- 22 PLF 14.20%
- Total Solar energy generation since inception -244022 KWh

#### **New Initiative**

- ADTPS also identified place for installation of another 550
   KW Roof Top solar (Project Cost @ 360 Lacs)
- Roof Top solar at AAQM station
- In plant, 160MW solar power generation area identified.
   This will be reduced 149 Mus of auxiliary power consumption. (Assuming 17% PLF)

### 7.0 Environment Management-Ash Utilization



## Dry Evacuation system 2005

It is the first of its kind of system installed in India. In classifiers – mixture of fly ash is separated into fine ash

### Ash Gridding Unit 2011

First unit being used in the any power plant in Asia for improving coarse ash utilization

To grind the coarse ash into finer size of less than 45 µm, thus improved total ash utilization

### 300 MT Ash Storage Silo 2014-15

To counter day - to - day fly ash demand variation in availability of ash lifting vehicle

100% ash utilization since FY 2014

### Dry Ash Silo's & Ash Grinding Unit

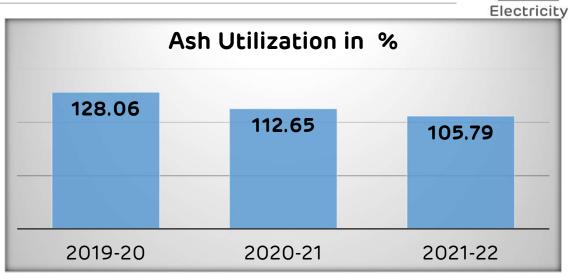


Fine & Coarse Ash Silo's



Ash Grinding Unit & 300 MT Silo



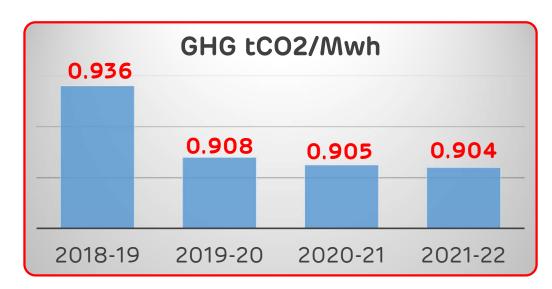


Particulars	UOM	2019-20	2020-21	2021-22
Ash Generated	Tons	425076	375348	634391
Ash Utilization	%	128.06	112.65	105.79
Ash Utilized in manufacturing of cement/concrete	%	68.35	56.18	58.38
Ash Utilized in Fly Ash Bricks	%	59.72	56.47	47.41

### 8.0 Environment Management Emission



### Assurance on AEML GHG Emissions & Renewable Energy Mix FY22



- Successfully completed and published AEML GHG Emissions & Renewable Energy Mix Assurance statement.
- Showcase our progress against committed sustainability KPI's.

#### DNV

#### GHG Emissions (Scope-1 & Scope-2) Summary

Scope	Emission Source	Total GHG Emissions 2021-22 (tCOse)
Scope-1	Focal fuels (Coal, Diesel, Petrol, LDO, LPG) used in stationary and matile equipment's and coal used in electricity semention process. SPs and Eathbornets used in operations & maintenance activities	2,690,622
Scope-I	Emissions arising from consumption of purchased electricity towards auxiliary occurs consumed in determine. Insumission and distribution assets comed by AEML and TBD losses incurred.	547,204

#### GHG Emission Intensity (KPI-2):

	Boundary of emission within the company	FY-2018-19	FY-2021-22
GHG tCO <sub>2</sub> e	AEML: Sciope 1 & Scope 2	3,750,069	2,237,626
EBETDA in DRR- in Crore	AZNL	1,664	2,063
Emission Intensity (100 <sub>3</sub> s/ BBITDA in INR in Crore)		2,254	1,354

The transmit data on \$5000 of \$500 colors the bound are based to continue bounds assessed of expension one

#### Statement of Competence and Independence

DNV applies its own management standards and compliance policies for quality control, in accordance with 15D 15C 17031-2015 - Conformity Assessment Requirements for bodies providing qualit and certification of management systems, and accordingly maintains a comprehensive system of quality control including documented policies and procedures regarding compliance with ethical requirements. professional standards and applicable legal and regulatory requirements.

We have complied with the DWV Code of Conduct<sup>2</sup> during the essurance engagement and m independence where required by relevant ethical requirements as detailed in DWV VerSustain. This engagement work was carried out by an independent team of sustainability assurance professionals. DNV was not involved in the preparation of any statements or data included in the Report except for this Verification Statement, DW maintains complete impartiality lowerd stakeholders interviewed during the assurance process. DW did not provide any services to AEMs or its subsidiaries in the scope of assurance during FY 2021-2022 that could compromise the independence or impartiality of our work.

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Land Veriffer DNV Business Assurance India Private Limited,

#### Digitally signed by Radhakrishn Bedrakristner, Kran

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Kiran Radhakrishnan

Technical Reviewer DNV Business Assurance India Private Limited

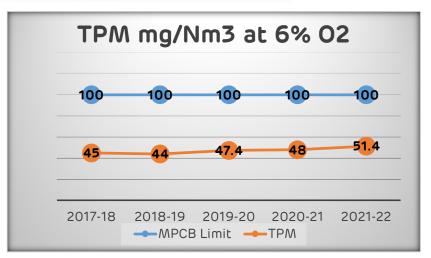
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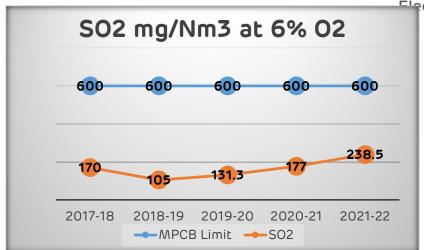


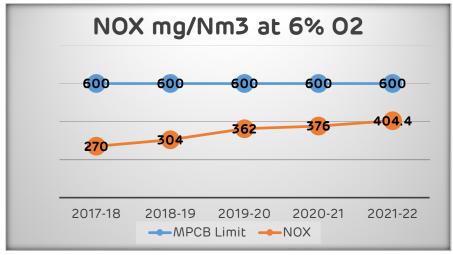
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### Stack Parameters



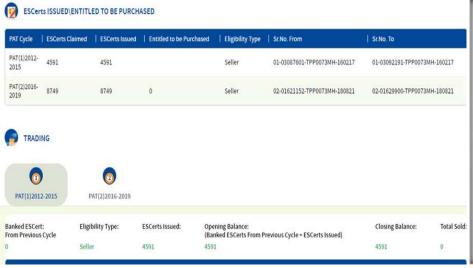


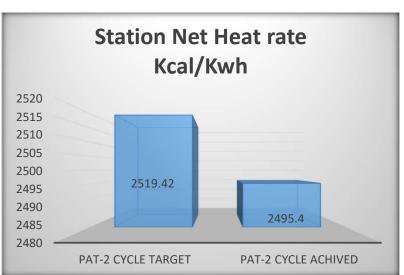




### **PAT Cycle**









Successful completion of PAT-1 & PAT -2 Cycle with gain of 4591 and 8749 Escerts

### Certificate



# Single Use Plastic Assessment Certificate



# Zero Waste to Landfill Certificate



# Water Efficiency Management System



### 9.0 Best Practices in the plant

### Functionalities of Video Analytics

- ❖ Identify & capture the PPE related deviations through Al based application software
- ❖ Alerts immediately send to Monitoring PCs in Safety dept & PCR
- SMS / WhatsApp alert is be given to safety In-charge
- Auto Announcement is done in that area





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### Digitization





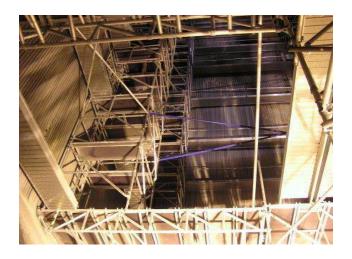
### Maintenance and Reliability



- Use of modular concept that allows the replacement of major assemblies in a minimum amount of time and expenditure (e.g. HP turbine module, CW debris filter, Primary & Secondary fans rotor, Boiler feed pump cartridge, vacuum pump, CW pump)
- Modular Scaffolding for Boiler Overhauling



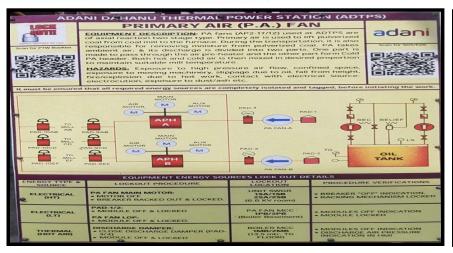
IP Turbine Module

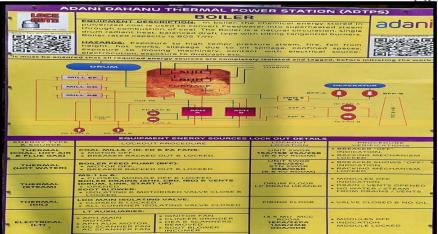


Scaffolding

### Best Practices - Safety - Precaution Boards at Site



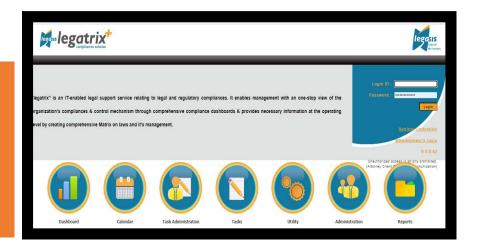




### Legatrix

# Statutory Compliance monitored through Legatrix

- Legal
- Commercial
- Human Resources
- Regulatory



### ADTPS - Biodiversity assessment by CII



#### Biodiversity Assessment Report of Adani DTPS Dahanu 2022



Report prepared by





India Business & Biodiversity Initiative (IBBI)

CII-ITC Centre of Excellence for Sustainable Development

### Highlights of the assessment

- 1. Total floral diversity of ADTPS after second assessment is 224 which includes 91 tree species, 28 shrub species, 57 herb species, 22 grass species and 26 climber species.
- 2. Four nos. of mangrove species documented.
- 3. Total of 90 species of birds belonging to 42 families have been documented from the Plant premises and study area.
- 4. The mammalian diversity of Plant premises and study area was represented by 8 species. The Indian Fruit bat was the most common mammalian species recorded.
- 5. Pugmark of Small Indian Civet (Viverricula indica) found
- 6. Scat of Leopard (Panthera pardus fusca) found
- 7. 7 Species of reptiles were recorded in the Plant premises and study area. It included 4 snake species, 2 lizards & a gecko species
- 8. 29 species of butterflies were recorded during the study.
- 9. The most recorded butterfly species are Common Grass Yellow (*Eurema hecabe*) and Common Emigrant (*Catopsilia pomona*).

### Innovation – Inhouse development of technology



Online Vibration Monitoring of Boiler Clinkering



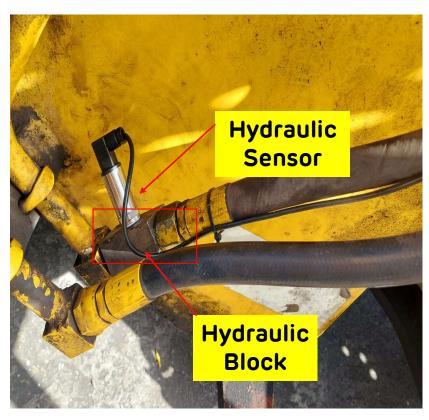
Wireless rechargeable Hand Lamp



### Safety improvement by providing safe load operation on



### wheel loader





**Demo:** Wheel Loader Safe Operation

### Model development



Sr. No.	Model Description
1	Solar PV Generation Demo Kit
2	Hydro Power Generation Demo Kit
3	Wind Power Generation Demo Kit
4	Transmission Line Safety Kit
5	Level Control Demo Kit
6	Sound System Demo Kit
7	Internet of Things (IoT) Demo Kit
8	Mobile Tower Unit for Communication Sys Demo
9	De-mineralized (DM) Plant Kit
10	Faraday's Law of Electromagnetic Ind. Demo Kit
11	RLC Circuit for Grid Modelling Demo Kit
12	Loco Engine with Rail Track Kit
13	Wheatstone Bridge Demo Kit
14	ELCB testing Demo Kit
15	Air conditioner Demo Kit
16	Bus Changeover Model
17	Lead Acid Battery Demo Kit
18	Road Model Civil

#### Model Developed for college students



# Working model residential rooftop solar energy system



#### Working model of D.M. PLANT



# ADTPS CSR Initiatives - Integrated Tribal development projectadani

- Livelihood Support: ADTPS in association with "NABARD" initiated a program "Integrated Tribal Development Project " in selected 11 villages of Dahanu
- Project is to cater economic upliftment of tribal covering 1000 land owing families
- Landless tribal registers for livelihood support in Saloon shop, Goat farming, Aata-Chakki (Ghar ghanti), Tailoring shop, Kirana shop & Carpentry business.





#### **ADTPS CSR Initiatives**





#### 10.0 Teamwork Employee involvement & Monitoring



#### Energy Oath in Daily Plant Meeting

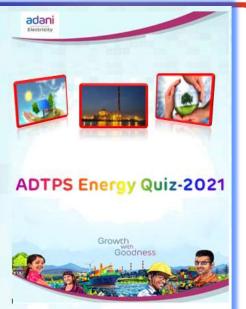
Drawing Competition for Colony children

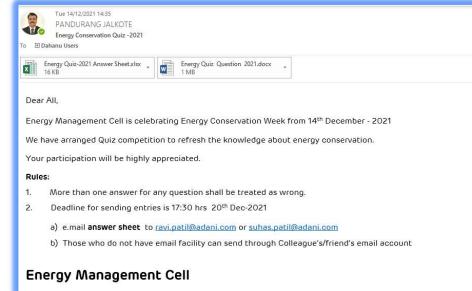




#### Energy Quiz and KM for ADTPS Employees











## Energy & Environment Samwad with children



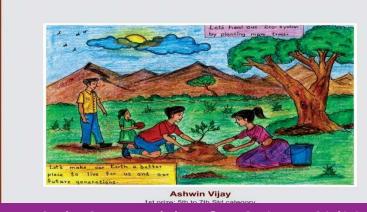


#### World Environment Day Celebration – 5th June'21

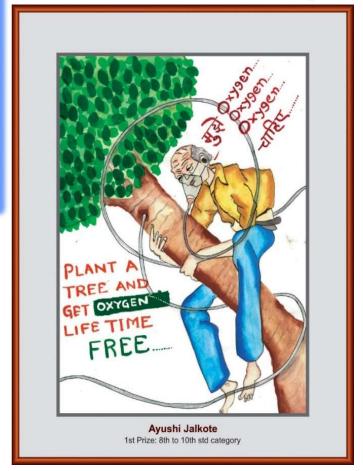




**Tree Plantation** – More than 600 nos of Mango, Jamun & Casuarina plants were planted

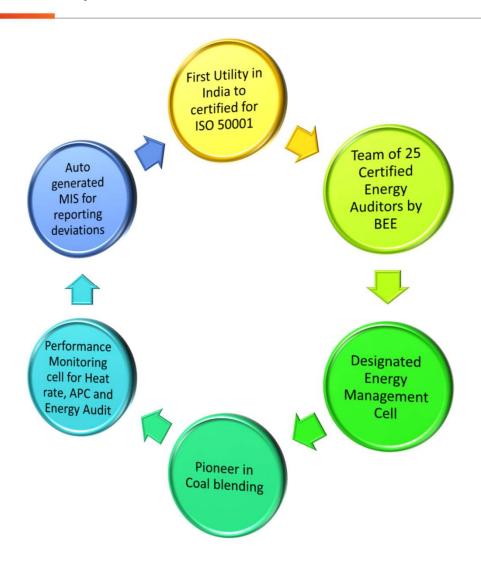


Drawing & Quiz Competition for Colony Children



### Energy management system at ADTPS





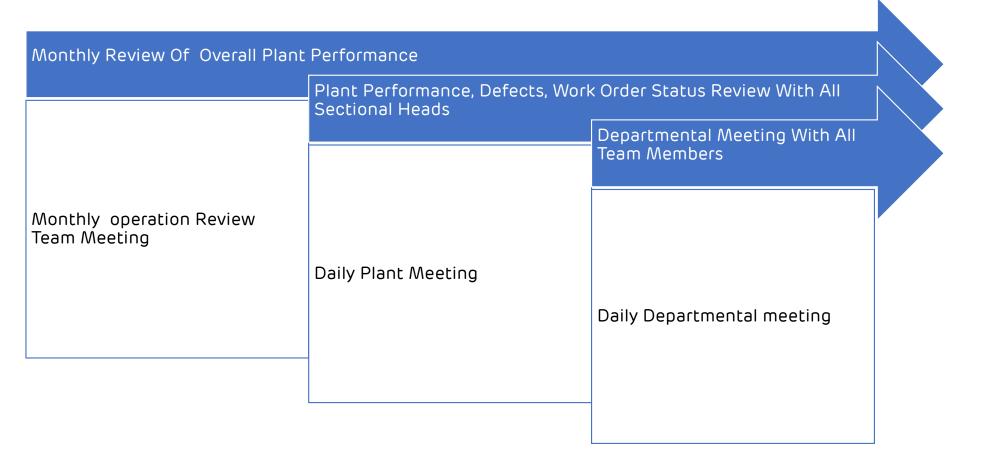
## MIS for Performance Monitoring



Daily Energy Deviation Report	Electricit
Generation Loss Classification Report	
Monthly Performance test	
Monthly Building Energy Deviation Report	
Critical Management report	
Daily Heat Rate Break Up Loss Report	
Mill and BFP changeover report	
Area wise Auxiliary Monitoring Report	
Preoutage survey before overhauling	
Post outage survey after overhauling with economical impact	

#### Performance Review





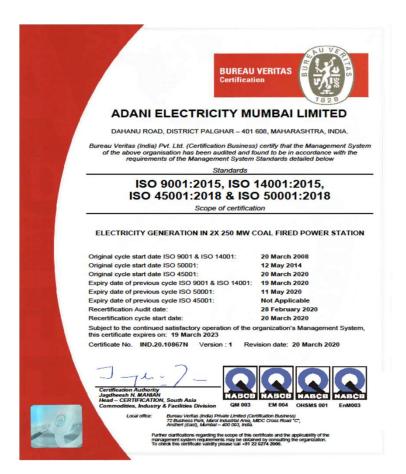
#### 10.0 Long Term Vision on Energy Efficiency



Schemes	Dept	Cost Rs Crs
IP Turbine - New casing procurement & rotor refurbishment	Mech	27
Refurbishment of BFP system	Mech	2.00
Procurement of APH baskets	Mech	2.30
Refurbishment of flue gas duct	Mech	0.75
Renovation of lighting system	ELM	0.70
Procurement of energy efficient HT/LT motors	ELM	0.40
Procurement of energy efficient sump pumps for Conveyor tunnels	CHP	0.30
Replacement of LT VFDs	ELM	0.30
Total Cost		33.75

#### 11.0 Implementation of ISO 50001





- ✓ ADTPS is the first power plant in the world to implement Energy Management System (ISO 50001:2011).
- ✓ ADTPS has integrated all its business processes through Enterprise Resources Planning system SAP.
- ✓ The plant has established a comprehensive fuel management system. In view of logistic, economics, O&M challenges and environmental issues

#### Award - QCFI







From Adani, ADTPS, Dahanu, 02 teams won Par Excellence (Urja Team) & Excellence (Virat) Award in NCQC & trailing mail received for participation in ICQCC

#### Adani Dahanu Thermal Power Station- CSR





# We're listening.



